

## TECHNICAL DATA

# **Scapa 4406**

Removable Reverse Wound Acrylic Transfer Tape

### **DESCRIPTION**

**Scapa 4406** is a double coated reverse wound acrylic transfer tape with a permanent high tack acrylic adhesive on one side and a low tack removable one on the other side with an 95 g/m² white glassine paper release liner. **Scapa 4406** has a 0.025mm total thickness and is recommended for all very thin temporary bonding, mounting and splicing applications where clean removability is required for temporary fixing.

#### **APPLICATIONS**

- Core starting of films, foils, paper webs,
- End tabbing of films, foils, papers,
- Mounting P.O.P. display items,
- Mounting promotional items in mailers, magazines,
- Mounting albums, labels, leaflets, photo, posters, signs, stickers etc...
- Point of sale assembly.
- Show card assembly.

#### **PRODUCT BENEFITS**

- Clean removal,
- Excellent resistance to UV rays.
- Long ageing performances,
- Repositionable,
- Applicable with Scapa ATS 9014 adhesive transfer tape gun dispenser for improved efficiency,
- Service temperature: -30°C to +120°C.

Issue: 2 Date: 19/02/07 Page 1 of 2 4406.doc

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#### **TECHNICAL PROPERTIES**

	Unit	Nominal value	Test Method
Tape Thickness (without liner)	mm	0.03	AFERA 4006
Liner Thickness	mm	0.08	AFERA 4006
Adhesion to Steel			
Open side	N/cm	3.50	TM31*
Liner side		0.11	

<sup>\*</sup> Internal test method

#### STANDARD PRESENTATION

Roll length : 33 metres
Roll width : 12 and 19 mm
Core : 25.4mm plastic core
Packaging : Individual boxes

Colour : Clear

#### RECOMMENDATIONS

The rolls should be stored flat on their cut edges in the original packaging. The product must be protected from dust, heat, moisture, direct sunlight and solvent fumes. Storage temperature between +10°C and +30°C. Under these conditions, the storage life of the tape in a temperate climate will be at least one year.

Surfaces should be clean, dry and free of dust, grease, oil or other contaminants.

lssue: 2 Date:19/02/07 Page 2 of 2 4406.doc