



## PRODUCT **SKMELT** GE 805

SUGGESTED USES	Hot melt hot melt adhesive used for carton sealing in freeze industry	
BASE	Synthetic Resins	
TECHNICAL DATA	Viscosity at 160 °C (Brookfield, Thermosel System)	
	(MC07/ASTM D.3236)	1900 ± 400 cPs
	Softening point (R&B)	
	(MC08/ASTM E.28)	102 ± 5 °C
	Colour	yellowish
	Density (MC206)	Approx. 0,98
PROPERTIES	<b>Open time</b> (MC 129) Typical value	7-8 s
	Setting time (MC 129) Typical value	<b>6</b> s
	Heat resistance SAFT (MC218) Typical value	55 °C
	Good hot tack	
	It allows excellent bonding at sub zero temperatures	
	Good thermal stability	
	All components comply with paragraph 21CFR175.105 of FDA Legislation	
APPLICATION	For use in nozzle, roller or other applicator system	
	Recommended working temperature	140 – 170 °C
	Temperatures above 190 °C should be avoided	
	During extended machine stops it is recommended to switch off the heating	
CLEANING	While hot by scrapping with a spatula; Remove any rests with CLEANER HM-2002	
FORM OF SUPPLY	Granules	
STOCKAGE	Cool and dry	
	Storage life: at least 2 years according to our experience	

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The information contained in this bulletin is the result of our best knowledge and tests. However we do not accept any responsibility regarding results obtained with our products as the performance of any adhesive is significantly affected by the substrates and application conditions we cannot control. We recommend that adequate test should be made in your laboratory or plant to determine if the product meets all of your requirements.

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